



स्वयमेव जयते GOVERNMENT OF INDIA MINISTRY OF SKILL DEVELOPMENT & ENTREPRENEURSHIP



Model Curriculum

21. Service Engineer - Installation

SECTOR: CAPITAL GOODS SUB-SECTOR: MACHINE TOOLS, DIES, PLASTICS MANUFACTURING MACHINERY, TEXTILE MANUFACTURING MCHINERY PROCESS PLANT MACHINERY, ELECTRICAL AND POWER MACHINERY

OCCUPATION: Service REF ID: CSC/Q0501, V1.0 NSQF LEVEL: 4



















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Service Engineer-Installation

CURRICULUM / SYLLABUS

This program is aimed at training candidates for the job of a "<u>Service Engineer-Installation</u>", in the "<u>Capital</u> <u>Goods</u>" Sector/Industry and aims at building the following key competencies amongst the learner

Program Name	Service Engineer-Installation					
Qualification Pack Name & Reference ID. ID	CSC/Q0501, v1.0					
Version No.	1.0	Version Update Date				
Pre-requisites to Training	Diploma-Mechanical Er Minimum 1 year appren	ngineering Iticeship or equivalent				
Training Outcomes	After completing this p Install mecha mechanical ex- equipment, ro for lifting and welding machi in accordance Basic health a and hazards at practices, etc., Work effective and demonstra	 After completing this programme, participants will be able to: Install mechanical equipment at site: installation of a range of mechanical equipment such as machine tools, process control equipment, rotating mechanical equipment, conveyors, equipment for lifting and handling, hydraulic press, furnaces, auto / manual welding machines, shot blasting machines, process plant equipment, in accordance with approved procedures. Basic health and safety practices at the workplace: identify risks and hazards at workplace, use of PPE, and apply good housekeeping practices, etc., Work effectively with others: effectively communicate with others 				









This course encompasses <u>3</u> out of <u>3</u> National Occupational Standards (NOS) of "<u>Service Engineer-Installation</u>" Qualification Pack issued by "<u>Capital Goods Skill Council</u>".

Sr. No.	Module	Key Learning Outcomes	Equipment Required
No. 1	Install Mechanical Equipment At site Theory Duration (hh:mm) 40:00 Practical Duration (hh:mm) 100:00 Corresponding NOS Code CSC/No6o1	 Explain common terms used in installation of machinery and plat equipment Read assembly drawings, layout drawings and manufacturer's guidelines Interpret drawings, standards, quality control procedures Undertake numerical operations, geometry and calculations Solve algebraic linear equations Perform trigonometric calculations Define work power and energy and perform calculations using formulae State SI units for work, power, energy, length, mass etc. Define specific heat and latent hest and carryout calculations using formulae Explain the need of various mechanical fasteners used in the installation – threaded fasteners, special securing devices, masonry fixing devices Analyze torque requirement for threaded fasteners and explain the impact of under torque and over torque List tools and instruments used for positioning, securing and aligning – spanners, wrenches, crow bars, torque wrenches, engineer's levels, alignment telescope, laser devices, straight edges, feeler gauges, spirit levels, mandrels, dial test indicator, vernier calliper, micrometer, depth gauge, taut wires, tension meter. Autocollimator, multi meter, right angles/square blocks Explain the techniques used to position, align ,level, adjust the equipment Follow safe material handling practices Explain mechanical power transmission methods – belt drive, chain drive, coupling, clutch and brakes Explain methods of connecting equipment to service supplies –Electrical, hydraulic, power transmission, compressed air or oils and fuel supplies Follow safe working guidelines and safety regulations while performing installation 	Required Training Kit (PowerPoint, Trainer Guide) spanners, wrenches, crow bars, torque wrenches, engineer's levels, alignment telescope, laser devices, straight edges, feeler gauges, spirit levels, mandrels, dial test indicator, vernier calliper, micrometer, depth gauge, taut wires, tension meter. Autocollimator, multi meter, right angles/square blocks





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Sr. No.	Module	Key Learning Outcomes	Equipment Required
		 commencing installation activity for safe access or any other obstructions Plan the installation activities in an efficient and appropriate manner Conduct survey and inspect the site for-accessibility of the site, obstructions or hazards, load test to access the suitability of the foundation for installation Collect appropriate utilities for the installation activity Check tools and equipment for any damage or wear and tear Organize required material handling devices like cranes and fork lifts Plan, organize and prioritize sequence of operation as per the sequence Carryout installation guidelines Perform routing modifications/alterations as per the standard operating procedure Carryout levelling, aligning , coupling and connecting as per the instruction sheet Check the installed activity for the proper functioning Input/output voltage levels Functioning of fundation system Functioning of sub parts Oil and coolant level Functioning of the equipment Make adjustments, appropriate to the equipment being installed Fill up technical charts, process charts and other documents as required Communicate with colleagues and supervisor Demonstrate active listening skills Perform basic operations on computer Use basic office applications like word processing spread sheet etc. Demonstrate problem solving skills Work in a team to achieve better results Follow correct communication protocols with customers Apply, analyze, and evaluate the information gathered from observation, experience, reasoning, or communication, as a guide to thought and action 	









Sr. No.	Module	Key Learning Outcomes	Equipment Required
2	Health and safety Theory Duration (hh:mm) 10:00 Practical Duration (hh:mm) 08:00 Corresponding NOS Code CSC/N1335	 Explain the importance of personal protective equipment (PPE) required for gas cutting operation State the causes for accidents Identify job site hazardous work and state possible causes of risk or accident at the workplace Explain the importance of '5S' at the workplace 	Training kit (Trainer guide, PowerPoint) Leather gloves, leather apron, welding screen – helmet types, hand screen welding and safety shoes
3	Fire Safety Theory Duration (hh:mm) 05:00 Practical Duration (hh:mm) 30:00 Corresponding NOS Code CSC/N1335	 Explain types of fires - Class A, B, C and D Select appropriate fire extinguisher to control fire Use PASS method to operate a fire extinguisher Follow fire safety signs and safe evacuation method in case of a fire Identify the location of assembly point, fire exit, fire alarm Follow reporting procedure in case of a fire 	Training kit (Trainer guide, PowerPoint) Class A, B, C, D and K fire extinguishers
4	Emergencies, rescue and first aid procedure Theory Duration (hh:mm) 09:00 Practical Duration (hh:mm) 18:00 Corresponding NOS Code CSC/N1335	 Follow electrical safety procedures Use approved method to rescue a person from electrocution State the importance of first aid Identify the contents of a first aid kit and their application Administer first aid in case of bleeding, burns, choking, electrical shock, poisoning, etc. Use of CPR process Bandage wounds Explain stages of crisis and crisis management Prepare an incident report 	Training kit (Trainer guide, PowerPoint) First aid kit with all contents
5	Work effectively with others Theory Duration (hh:mm) 20:00	 Explain the importance of team work and team dynamics State 4Cs of working in a team Explain types of communication Apply effective communication technique Overcome barriers to effective 	Training kit (Trainer guide, PowerPoint)









Sr. No.	Module	Key Learning Outcomes	Equipment Required	
	Practical Duration (hh:mm) 60:00 Corresponding NOS Code CSC/N1336	 communication Demonstrate active listening skills Demonstrate good customer service skills Explain the importance of ethical behaviour in your day-to-day work State the importance of discipline in life and apply the same at workplace 		
6	Final Assessment Theory Duration (hh:mm) 04:00 Practical Duration (hh:mm) 06:00 Corresponding NOS Code	• To test skills and knowledge		
	Total Duration Theory Duration 88:00 Practical Duration 222:00	Unique Equipment Required: spanners, wrenches, crow bars, torque wrenches, engineer's levels, alignment telescope, laser devices, straight edges, feeler gauges, spirit levels, mandrels, dial test indicator, vernier calliper, micrometer, depth gauge, taut wires, tension meter. Autocollimator, multi meter, right angles/square blocks, Personal Protective Equipment, Class A, B, C, D and K fire extinguishers, First aid kit with all contents		

Grand Total Course Duration: 310 Hours, o Minutes

(This syllabus/ curriculum has been approved by **<u>Capital Goods Skill Council</u>**)









Trainer Prerequisites for Job role: "Service Engineer-Installation" mapped to Qualification Pack: "CSC/Qo501 v1.0"

Sr. No.	Area	Details		
1	Description	Perform for installing a range of mechanical equipment such as machine tools, process control equipment, rotating mechanical equipment, conveyors, equipment for lifting and handling, hydraulic press, furnaces, auto / manual welding machines, shot blasting machines, process plant equipment, in accordance with approved procedures.		
2	Personal Attributes	Basic communication, numerical and computational abilities. Openness to learning, ability to plan and organize own work and identify and solve problems in the course of working. Understanding the need to take initiative and manage self and work to improve efficiency and effectiveness.		
3	Minimum Educational Qualifications	Degree in Mechanical Engineering		
4a	Domain Certification	Certified for Job Role: " <u>Service Engineer- Installation</u> " mapped to QP: <u>"CSC/Qo501, v1.0"</u> . Minimum accepted score is 80%		
4b	Platform Certification	Recommended that the Trainer is certified for the Job Role: "Trainer", mapped to the Qualification Pack: "SSC/Q1402". Minimum accepted 70 % as per respective SSC quidelines is 70%.		
5	Experience	 3-4 years of industry experience in the relevant field 3-4 years of teaching experience 		







Annexure: Assessment Criteria

Assessment Criteria	
Job Role	Service Engineer-Installation
Qualification Pack	CSC/Q0501, v1.0
Sector Skill Council	Capital Goods Skill Council

Sr. No.	Guidelines for Assessment
1	Criteria for assessment for each Qualification Pack will be created by the Sector Skill Council. Each
	Performance Criteria (PC) will be assigned marks proportional to its importance in NOS. SSC will
	also lay down proportion of marks for Theory and Skills Practical for each PC.
2	The assessment for the theory part will be based on knowledge bank of questions created by the
	SSC.
3	Individual assessment agencies will create unique question papers for theory part for each
	candidate at each examination/training centre(as per assessment criteria below)
4	Individual assessment agencies will create unique evaluations for skill practical for every student at
	each examination/training canter based on this criteria
5	To pass the Qualification Pack, every trainee should score a minimum of 60% in aggregate and 40%
	in each NOS
6	The marks are allocated PC wise; however, every NOS will carry a weight age in the total marks
	allocated to the specific QP





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		Total Mark (300)	Out Of	Marks Allocation	
Assessable Outcome	Assessment Criteria			The ory	Skills Practi cal
	PC1.comply with health and safety, environmental and other relevant regulations and guidelines at work		3	1	2
	PC2.adhere to procedures and guidelines for personal protective equipment (PPE) and other relevant safety regulations while performing installation operations		4	1	3
	PC3.ensure work area is clean and safe from hazards		2	0	2
	PC4.ensure that all tools, equipment, power tool cables, extension leads are in a safe and usable condition		2	0	2
	PC5.obtain clearance to carry out the installation activities		2	о	2
	PC6.provide safe access and working arrangements for the installation area	100	3	о	3
1.CSC/No501 Install mechanical equipment at site	PC7.ensure safe isolation of services during the installation		2	0	2
	PC8.dispose of waste items in a safe and environmentally acceptable manner		2	1	1
	PC9.leave the work area in a safe condition and free from foreign object debris		2	о	2
	PC10.plan the installation activities in an efficient and appropriate manner		3	1	2
	PC11.activities in an efficient and appropriate manner installation survey and inspect the site and foundation for the following		3	o	3
	PC12.ensure that appropriate utilities are available (eg. gas, water, air, electricity)		2	о	2
	PC13.ensure that required installation consumables are available		2	о	2
	PC14.ensure that safety and environmental conditions can be met	-	3	1	2
	PC15.obtain necessary permits to carry out the required work		2	ο	2
	PC16.check the installation job specification documentation are available and correct		2	0	2
	PC17.instruct and supervise marking out of positioning and layouts		2	0	2
	PC18.check and record for any physical damages to the machine/equipment		2	0	2
	PC19.compare received product and accessories with product order specifications		3	1	2
	PC20.take appropriate action in lieu with		3	0	3









		Total Mark (300)	Out Of	Marks	
Assessable Outcome	Assessment Criteria			The ory	Skills Practi cal
	manufacturer and customer, in case of any deviations				
	PC21.instruct and supervise use of grouting and		3	о	3
	PC22.instruct and supervise drilling holes for rig and				
	anchor bolts		3	0	3
	PC23.instruct and supervise the movement and positioning of equipment, using cranes or forklifts as per the layout		3	1	2
	PC24.remove moisture absorbent bags, rust preventive, locking devices		2	0	2
	PC25.fill oils for lubrication, hydraulic and other special oils		2	о	2
	PC26.ensure the machine is clean		1	0	1
	PC27.install the machine in accordance with manufacturers' and site specifications		4	1	3
	PC28.perform routine modifications/alterations as per standard operating procedures or in consultation with manufacturer and customer, where required		5	2	3
	PC29.use the various installation tools and equipment as required		2	0	2
	PC ₃ o.apply installation techniques like leveling, aligning, coupling and connecting in accordance with specifications		4	1	3
	PC ₃₁ .fill coolants, oil and other fluids as per specifications		3	1	2
	PC ₃ 2.ensure the site is cleaned and clear of all debris and left in safe state		1	0	1
	PC ₃₃ .all reports and documentation are completed correctly to required specifications		3	1	2
	PC34.produce installations which comply with the equipment manufacturer's operation specification/range		4	1	3
	PC35.deal promptly and effectively with problems within control, and seek help and guidance from the relevant people for problems that cannot be resolved		2	0	2
	PC ₃ 6.complete the relevant paperwork, and pass to the appropriate people		2	0	2
	PC37.give a brief to the customer staff on do's and don'ts of the operation and maintenance of the machine		2	0	2
	PC38.switch on product equipment and carry out check for proper functioning without load		2	0	2
	PC39.make adjustments, appropriate to the equipment being installed		3	0	3
	Total		100	14	86
1		1	1	1	









Assessable Outcome	Assessment Criteria	Total Mark (300)	Out Of	M Allo The ory	arks cation Skills Practi cal
	PC1.use protective clothing/equipment for specific tasks and work conditions		5	2	3
	PC2.state the name and location of people responsible for health and safety in the workplace		3	1	2
	PC3.state the names and location of documents that refer to health and safety in the workplace		3	1	2
	PC4.identify job-site hazardous work and state possible causes of risk or accident in the workplace		5	2	3
	PC5.carry out safe working practices while dealing with hazards to ensure the safety of self and others state methods of accident prevention in the work environment of the job role		4	2	2
	PC6.state location of general health and safety equipment in the workplace		3	2	1
	PC7.inspect for faults, set up and safely use steps and ladders in general use	-	5	2	3
	PC8.work safely in and around trenches, elevated places and confined areas		5	2	3
2.CSC/N1335 Use basic health and safety practices at the	PC9.lift heavy objects safely using correct procedures		5	2	2
	PC10 apply good housekeeping practices at all times			2	2
	PC11 identify common bazard signs displayed in		4		2
	various areas	100	5	2	3
	PC12.retrieve and/or point out documents that refer to health and safety in the workplace		3	1	2
	PC13.use the various appropriate fire extinguishers on different types of fires correctly		4	1	3
workplace	PC14.demonstrate rescue techniques applied during fire hazard		4	1	3
	PC15.demonstrate good housekeeping in order to prevent fire bazards		3	1	2
	PC16.demonstrate the correct use of a fire		4	1	3
	PC17.demonstrate how to free a person from electrocution		4	1	3
	PC18.administer appropriate first aid to victims where required eg. in case of bleeding, burns, choking, electric shock, poisoning etc.		4	1	3
	PC19, demonstrate basic techniques of bandaging	-	3	1	2
	PC20 respond promptly and appropriately to an	1		-	-
	accident situation or medical emergency in real or simulated environments		4	1	3
	PC21.perform and organize loss minimization or rescue activity during an accident in real or simulated environments		3	1	2
	PC22.administer first aid to victims in case of a heart attack or cardiac arrest due to electric shock, before the arrival of emergency services in real or simulated cases		3	1	2





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Assessable Outcome	Assessment Criteria	Total Mark (300)	Out Of	Marks Allocation	
				The ory	Skills Practi cal
	PC23.demonstrate the artificial respiration and the CPR Process		3	1	2
	PC24.participate in emergency procedures		3	2	1
	PC25.complete a written accident/incident report or dictate a report to another person, and send report to person responsible		4	1	3
	PC26.demonstrate correct method to move injured people and others during an emergency		4	1	3
	Total		100	36	64
3.CSC/N1336 Work effectively with others	PC1.accurately receive information and instructions from the supervisor and fellow workers, getting clarification where required	100	10	3	7
	PC2.accurately pass on information to authorized persons who require it and within agreed timescale and confirm its receipt		10	3	7
	PC3.give information to others clearly, at a pace and in a manner that helps them to understand		10	3	7
	PC4.display helpful behavior by assisting others in performing tasks in a positive manner, where required and possible		10	3	7
	PC5.consult with and assist others to maximize effectiveness and efficiency in carrying out tasks		10	3	7
	PC6.display appropriate communication etiquette while working		10	3	7
	PC7.display active listening skills while interacting with others at work		10	3	7
	PC8.use appropriate tone, pitch and language to convey politeness, assertiveness, care and professionalism		10	3	7
	PC9.demonstrate responsible and disciplined behaviors at the workplace		10	3	7
	PC10.escalate grievances and problems to appropriate authority as per procedure to resolve them and avoid conflict		10	3	7
	Total		100	30	70
	Grand Total	300	300	80	220
	Percentage Weightage:			27	73
	<u>Minimum Pass% to qualify (aggregate):</u>			60	